


P21259.A02

82. The composite indefinite chill roll of claim 81, wherein the casting alloy of the working or sleeve part comprises 3.3 to 3.75 wt-% of vanadium.

83. The composite indefinite chill roll of claim 76, wherein the core part is made of ductile iron.

 84. The composite indefinite chill roll of claim 83, wherein a binding zone between the working or sleeve part and the core part has, in the radial direction, a bending strength (3-point bending test) of greater than 600 N/mm<sup>2</sup>.

---

REMARKS

Upon entry of the above amendment, claims 31-84 will be pending, with claims 31, 56 and 76 being in independent form.

P21259.A02

While a fee is not required, the Commissioner is hereby authorized to charge any required fees or refund excess payments to our Deposit Account No.19-0089.

Respectfully submitted,  
B. FEISTRITZER et al.

A handwritten signature in cursive script, appearing to read "Neil F. Greenblum", written over a horizontal dashed line.

Neil F. Greenblum  
Reg. No. 28,394

Reg. No.  
31,296

January 2, 2002  
GREENBLUM & BERNSTEIN, P.L.C.  
1941 Roland Clarke Place  
Reston, VA 20191  
(703) 716-1191

Enclosures: Appendix